

The Construction Manual is to be used as a guide by field personnel. The Manual is not a set of Specifications. It was compiled to clarify the Standard Specifications and to suggest uniform procedures in the highway construction field work. The Standard Specifications, Supplemental Specifications, plans, proposals, special provisions and all supplementary documents are all binding parts of the contract. Nothing in this Manual changes a contract.

The Construction Manual is divided into fourteen major sections. The Administration Section, Sections 100 through 900 (correspond to like numbered sections of the Standard Specifications for Road and Bridge Construction), Construction Memorandums, Documentation, Project Procedures Guide, Construction Inspector's Checklists, Forms and Equal Employment Opportunity. Due to constantly changing parameters in construction, it is important to review a particular contract's supplemental specifications and special provisions since they take precedence over the Standard Specifications and plans.

Metric conversions in this manual are a mixture of hard and soft conversions. Check your contract to determine which units apply.

Other sources of information available, but not included in this Manual, are listed below:

- Departmental Orders
- Design and Environment Manual
- Standard Specifications for Road and Bridge Construction
- Manual of Test Procedures for Materials
- Manual on Uniform Traffic Control Devices for Streets and Highways
- Policy on the Accommodation of Utilities on Right-of-way of the Illinois State Highway System
- Policy on Permits for Access Driveways to State Highways
- Employee Safety Code
- Geotechnical Manual
- Subgrade Stability Manual
- Work Site Rotation Manual (Other than Highway Maintenance & Traffic Crews)

METRIC INFORMATION

<u>Definitions</u>: Soft Conversion is an exact conversion of the English Unit. Hard Conversion is a close approximation of the English Unit, but is rounded logically in the metric system. The Construction Manual indicates hard metric conversions. Soft metric conversion units are listed on the back of this page.

Basic Dimensions			<u>Prefixes</u>	
millimeter	(mm)	deci (d)	10 ⁻¹	one tenth
meter	(m)	centi (c)	10 ⁻²	one hundreth
square meter	(sq m)	milli (m)	10 ⁻³	one thousandth
cubic meter	(cu m)	micro (μ)	10 ⁻⁶	one millionth
		nano (n)	10 ⁻⁹	one billionth
liter	(L)	deca (da)	10	ten
		hecto (h)	10 ²	one hundred
pascal	(Pa)	kilo (k)	10 ³	one thousand
kilopascal	(kPa)	Mega (M)	106	one million
Megapascal	(MPa)	Giga (G)	109	one billion
newton	(N)			
kilonewton	(kN)			
	,			
joule	(J)			
degree Celsius	(°C)			
gram	(g)			
kilogram	(kg)			
Megagram	(Mg) (metric ton)			

kilogram per square meter (kg/sq m)

Hectare (ha)

Metric Measurements

Length = millimeters, meters, kilometers

Area = square meters or hectare (10,000 sq m)

Volume = Liters or cubic meters

Mass = kilograms, metric tons (1000 kg)

Force = newton $(N = kg m/s^2)$ Pressure, Stress = Pascal (Pa = N/sq m)

Energy, Work = Joule (J = N m)

Torque = Newton meter (N m)

Speed, Velocity = meter/second, kilometers/hour

Acceleration = meters/second squared, kilometers/hours squared

Density = kilogram/cubic meter

Temperature = degrees Celsius

Power = Watt

Conversions	From English	To Metric	Multiply By
LENGTH			
	in.	mm	25.4
	ft	mm	304.8
	ft	m	0.3048
	yd	m	0.9144
	mile	km	1.609344
	mile	m	1609.344
	inches/mile	mm/km	15.7828
AREA			
	sq inch	sq mm	645.16
	sq ft	sq m	0.092903
	sq yd	sq m	0.836127
	acre	sq m	4046.856
	acre	ha _.	0.404685
	sq mile	sq km	2.59
VOLUME			
	cubic inch	cu mm	16387.06
	cubic foot	cu m	0.028316
	cubic yard	cu m	0.764555
	gallon	L	3.78541
	gal/yd	L/m	4.1398
	gal/sq yd	L/sq m	4.5273
	gal/cubic yd	L/cu m	4.9511
	gal/acre	L/ha	9.354
	gal/ton	L/metric ton	4.1726

Conversions	From English	To Metric	Multiply By		
MASS	ounces pound kip (1000 lbs.) ton	g kg metric ton metric ton	28.349523 0.453592 0.453592 0.9072		
	pound kip	N kN	4.44822 4.44822		
FORCE/UNIT LENGTH					
	lb/ft. lb/in.	N/m N/mm	14.5939 0.1751		
PRESSURE, STRESS					
ENERGY	lbs./sq ft kips/sq ft lbs./sq in. lbs./sq in. kips/sq in.	Pa kPa kPa MPa MPa	47.8803 47.8803 6.89476 0.006895 6.89476		
	foot pound	J	1.35582		
MASSES/LENGTH					
TEMPERATURE	ounces/sq yd lbs./sq ft lbs./sq yd lbs./cubic ft lbs./cubic yd lbs./acre ton/acre	kg/sq m kg/sq m kg/sq m kg/cu m kg/cu m kg/ha metric ton/ha	0.0339057 4.8824 0.5425 16.01894 0.5933 1.1208 2.2417		
	$(^{\circ}F - 32)/1.8 = ^{\circ}C$				

FEDERAL HIGHWAY ADMINISTRATION (FHWA)

On a highway project financed wholly or in part with Federal funds, the terms of Federal participation are set up in an agreement between the Department and the Federal Highway Administration (FHWA). Each Federal-aid project agreement provides that the work is to be done in accordance with predetermined standards embodied in the plans and specifications, in other approved standard drawings, and in any special provisions required due to the nature of the project.

The contract for the Federal-aid project is awarded by the Department with the concurrence of the FHWA. Supervision of construction is a function of the Department and its Engineers and Inspectors. However, Engineers from the FHWA will make inspections on Federal-aid projects at times selected by them. In addition, FHWA Engineers may make a final inspection on selected projects with federal funds.

The relationship between the FHWA and the Department does not directly involve the Contractors. Federal Highway Administration representatives periodically inspect projects for the purpose of reviewing the Department's procedures requiring the project to be constructed in accordance with the commitments contained in the Federal-aid project agreement. The FHWA representative will inspect the Department's performance, not the Contractor's. The FHWA representative has neither responsibility nor authority to deal directly with the Contractor.

Department employees should cooperate with the FHWA representatives in their inspections. Their comments should be noted in the diary and matters that require action should be promptly referred to the Regional Engineer. When an Area Engineera representative from the FHWA inspects any Interstate project, attention should be called to necessary extra work and to any proposed changes. All major changes on Interstate projects and to the commitment file on all Federal-aid projects must have concurrence of the FHWA before any of the work is started. Refer to Construction Memorandum No. 4, Contract Changes, Articles 104.02 and 109.04.

REGION and DISTRICT BOUNDARIES WITH OFFICE LOCATION

Region 1

DISTRICT 1

201 WEST CENTER COURT SCHAUMBURG, ILLINOIS 60196-1096

PHONE: 847/705-4000

Region 2

DISTRICT 2

819 DEPOT AVENUE DIXON, ILLINOIS 61021-3546

PHONE: 815/284-2271

DISTRICT 3

700 EAST NORRIS DRIVE P. O. BOX 697

OTTAWA, ILLINOIS 61350-0697 PHONE: 815/434-6131

Region 3

DISTRICT 4

401 MAIN STREET PEORIA, ILLINOIS 61602-1111 PHONE: 309/671-3333

DISTRICT 5

STATE HIGHWAY BUILDING 13473 IL Hwy. 133 P. O. BOX 610 PARIS, ILLINOIS 61944-0610 PHONE: 217/465-4181

Region 4

DISTRICT 6

126 EAST ASH STREET SPRINGFIELD, ILLINOIS 62704-4792 PHONE: 217/782-7301

DISTRICT 7

STATE HIGHWAY BUILDING 400 WEST WABASH EFFINGHAM, ILLINOIS 62401-2699 PHONE: 217/342-3951

Region 5

DISTRICT 8

1102 EASTPORT PLAZA DRIVE COLLINSVILLE, ILLINOIS 62234-6198 PHONE: 618/346-3100

DISTRICT 9

STATE HIGHWAY BUILDING P. O. BOX 100 CARBONDALE, ILLINOIS 62903-0100

PHONE: 618/549-2171

